

**Indexable insert for turning TCMT 16T304, for medium machining, Grade: HBT130****Order data**

Order number	261018 HBT130
GTIN	4062406257521
Item class	22D

Technical description

Cutting conditions	slightly interrupted
Coating	TiCN
Number of changes/inserts	3
Cutting depth a_p	0.3 - 2.5 mm
Tool material	Carbide
Main application	M
Corner radius	0.4 mm
Chip breaker	MM
Feed f	0.05 - 0.35 mm/rev.
Cutting speed v_c main application	50 - 200 m/min
Grade	HBT130

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	TCMT 16T304
Type of product	Indexable insert for turning